



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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5135374

D2360

Job Sheet 185497-A

Part No: D2360

Job Qty: 4 ea

Part Name: Litter Tie Down Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/6/18

Job Tracking No:

Due Date: 11/16/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG D2341 REV G, D2360 REV D IPP rev H 07.06.12 ecn 825 EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
160	QC	4 pcs		11/16/18	0.00	0.00	QC3			DAS 58
170	Small Fab	4 pcs		11/16/18	0.00	1.26	Small Fab			9-89 58 DAS
180	QC	4 pcs		11/16/18	0.00	0.00	QC5			9-89 38
190	Packaging	4 pcs		11/16/18	0.00	0.00	Packaging3			9-89
200	QC21-SA	4 Ea		11/16/18	0.00	0.00	QC21			DAS 21 JAN 14 2019

Part Op
Descriptions: 170 - Assemble as per dwg D2360

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN526G1032R18	Screw	4 Ea (1 ea)	170-Small Fab	
D2002-015	Knob	8 Ea (2 ea)	170-Small Fab	
D2345	Lock Channel	4 pcs (1 ea)	170-Small Fab	
D2366	Lock Handle	8 pcs (2 ea)	170-Small Fab	
D2367	Handle Knob	4 Ea (1 ea)	170-Small Fab	
D2372	Quick Release	8 pcs (2 ea)	170-Small Fab	
D2373	Spring	4 Ea (1 ea)	170-Small Fab	
D2444	Pip Pin Assembly	4 pcs (1 ea)	170-Small Fab	
MS20470AD3-4	Rivet, Universal Head	4 Ea (1 ea)	170-Small Fab	
MS21042L3	Nut	12 Ea (3 ea)	170-Small Fab	
MS27039-1-13	Screw	4 Ea (1 ea)	170-Small Fab	
MS27039-1-15	Screw	8 Ea (2 ea)	170-Small Fab	
NAS1149D0332J	Washer	32 Ea (8 ea)	170-Small Fab	
NAS1149D0363J	Washer	8 Ea (2 ea)	170-Small Fab	
NAS679A3W	Nut	4 Ea (1 ea)	170-Small Fab	

packed on 12/18

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
170-Small Fab	AN526C1032R18	4	91	0
	D2002-015	8	11	0
	D2345	4	19	0
	D2366	8	45	0
	D2367	4	9	0
	D2372	8	21	0
	D2373	4	12	0
	D2444	4	19	0
	MS20470AD3-4	4	6,329	0
	MS21042L3	12	3,322	0
	MS27039-1-13	4	432	0
	MS27039-1-15	8	303	0
	NAS1149D0332J	32	1,665	0
	NAS1149D0363J	8	1,746	0
	NAS679A3W	4	52	0
Part Specifications				
Specifications could not be found.				



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D2360

Job Sheet 185497



Part No: D2360

Job Qty: 4 ea

Part Name: Litter Tie Down Bracket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/29/18

Job Tracking No:

Due Date: 11/16/18

Created By: Jesse White

Type: Stock

Description:

Note: DWG D2341 REV G, D2360 REV D IPP rev H 07.06.12 ech 825 EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	11/16/18	11/16/18	0.00	0.00	Start Up Machining		DTP 18-11-08
100	Bandsaw	4 pcs	11/16/18	11/16/18	0.00	0.13	Bandsaw1		DTP 18-11-08
110	CNC Vertical Machining	4 pcs	11/16/18	11/16/18	0.26	5.97	HAAS 1		DTP 18-11-08
120	QC	4 pcs	11/16/18	11/16/18	0.00	0.00	QC2		SC 18/11/17
130	QC	4 pcs	11/16/18	11/16/18	0.00	0.00	QC8		SC 18/11/17
140	HandFinish	4 pcs	11/16/18	11/16/18	0.00	0.31	HandFinish1		DR 18/11/12
150	Powdercoat	4 pcs	11/16/18	11/16/18	0.00	0.24	Powdercoat1		BEB 18-11-13
160	QC	4 pcs	11/16/18	11/16/18	0.00	0.00	QC3		NOV 13 2018
170	Small Fab	4 pcs	11/16/18	11/16/18	0.00	1.26	Small Fab		
180	QC	4 pcs	11/16/18	11/16/18	0.00	0.00	QC5		
190	Packaging	4 pcs	11/16/18	11/16/18	0.00	0.00	Packaging3		
200	QC21-SA	4 Ea	11/16/18	11/16/18	0.00	0.00	QC21		

Part Op 100 - Cut blanks: 12.65" Long

Descriptions: 110 - Machine as per Folio D2341 and Dwg D2341

1138857 150 - START TIME: 10:10 TEMP: 320° FINISH: 10:40
170 - Assemble as per dwg D2360

open hole to .246 #10

12.650" ea -> 1.054 ft. each

x 8 pcs

8,432 ft total

(2,108) 2x 6053647
(6,324) 6x 5108334



Container No: S126231



Part: D2360

Job No: 185497

Serial No/Batch: S126231

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 11/08/18

Plex 10/29/18 11:32 AM dart.white.jesse

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D6201	T Extrusion	4.2160 ft (1.054 ea)	90-Start up Operation	
AN526C1032R18	Screw	8 Ea (1 ea)	170-Small Fab	SO41249
D2002-015	Knob	16 Ea (2 ea)	170-Small Fab	SO41060 X3
D2345	Lock Channel	8 Ea (1 ea)	170-Small Fab	SO41060 X8
D2366	Lock Handle	16 Ea (2 ea)	170-Small Fab	SO69016 X1
D2367	Handle Knob	8 Ea (1 ea)	170-Small Fab	SO114706
D2372	Quick Release	16 Ea (2 ea)	170-Small Fab	SO41151
D2373	Spring	4 Ea (1 ea)	170-Small Fab	SO95300 X2
D2444	Pip Pin Assembly	8 Ea (1 ea)	170-Small Fab	SO54946
MS20470AD3-4	Rivet, Universal Head	8 Ea (1 ea)	170-Small Fab	SO81729 X1
MS21042L3	Nut	24 12 Ea (3 ea)	170-Small Fab	SO41881
MS27039-1-13	Screw	4 Ea (1 ea)	170-Small Fab	SO44592
MS27039-1-15	Screw	16 Ea (2 ea)	170-Small Fab	SO11833
NAS1149D0332J	Washer	64 32 Ea (8 ea)	170-Small Fab	SO136559.302
NAS1149D0363J	Washer	16 Ea (2 ea)	170-Small Fab	SO100407
NAS679A3W	Nut	8 Ea (1 ea)	170-Small Fab	SO95293
				SO12409 X2
				SO131215 X6

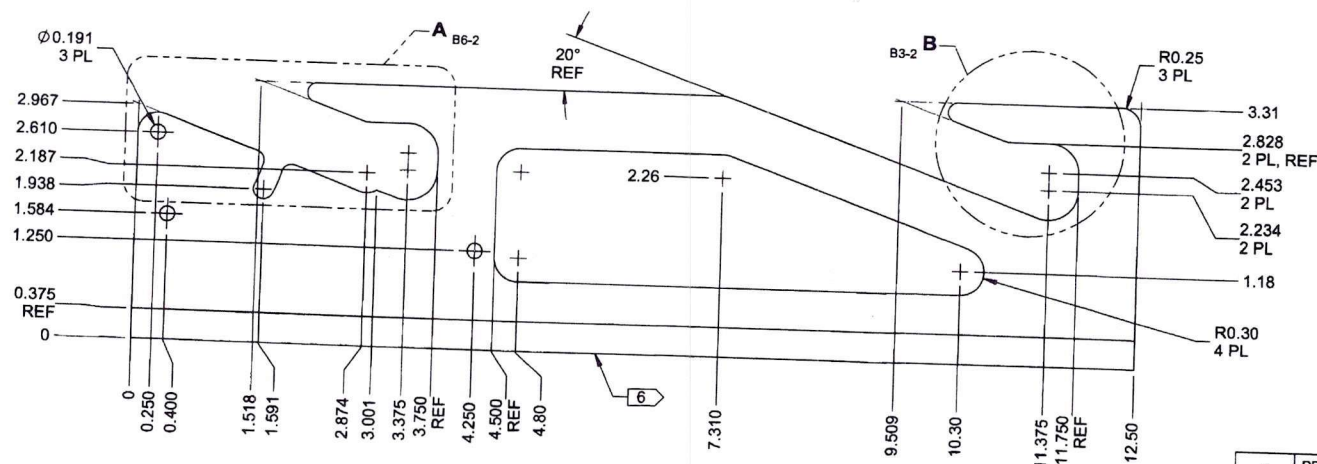
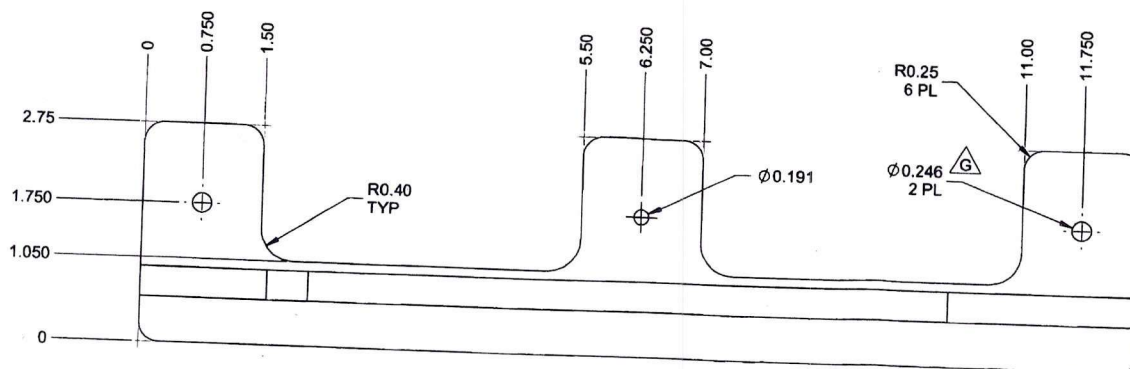
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D6201	4	22	0
170-Small Fab	AN526C1032R18	4	91	0
	D2002-015	8	9	0
	D2345	4	9	0
	D2366	8	45	0
	D2367	4	9	0
	D2372	8	2	0
	D2373	4	12	0
	D2444	4	1	0
	MS20470AD3-4	4	6,419	0
	MS21042L3	12	2,373	0
	MS27039-1-13	4	440	0
	MS27039-1-15	8	369	0
	NAS1149D0332J	32	1,940	0
	NAS1149D0363J	8	1,591	0
	NAS679A3W	4	124	0

Part Specifications

Specifications could not be found.

Plex 10/29/18 11:32 AM dart.white.jesse



D2341 LITTER TIE DOWN BRACKET (LOCKING)

NOTES:

- 1) MATERIAL: MAKE FROM D6201-125 EXTRUSION
REF. 6061-T6/T651 PER QQ-A-200/8
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D2341" AND B/N "BXXXXXX" ON BOTTOM FACE PER QSI 044 6.1
- 7) WEIGHT: 1.64 lbs

RELEASED
2016-04-18
ECN 16-562

APPROVED

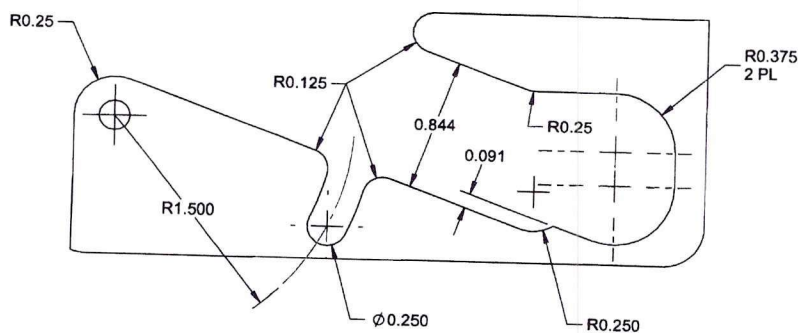
G	REFORMAT TO CURRENT STD; Ø0.246 WAS Ø0.242. REASON: PAR15-415.	MB	
F	REVISED NOTES; FINISH WAS ANODIZE	DC	
E	CHANGES FOR MACHINING	KE	
D	CHANGES TO DIAMETERS	KE	
B	MODIFIED LOCK	BW	
A	NEW ISSUE	BW	
REV.	DESCRIPTION	BY	
DESIGN	BW		
DRAWN	MB		
CHECKED	AJS		
MFG. APPR.	JLM		
APPROVED	HS		
DE APPR.	DS		
DATE	15.11.12		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

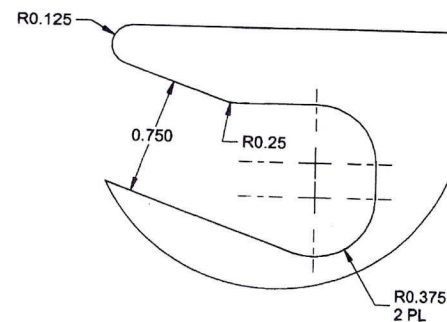
DRAWING NO.
D2341

TITLE
LITTER TIE DOWN BRACKET (LOCKING)

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DETAIL A C6-1
SCALE 2X



DETAIL B C4-1
SCALE 2X

RELEASED
2016-04-18

APPROVED

DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	MB		
CHECKED	AJS	DRAWING NO.	REV. G
MFG. APPR.	JLM	D2341	SHEET 2 OF 2
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	LITTER TIE DOWN BRACKET (LOCKING)	NTS
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